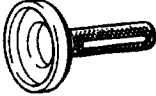

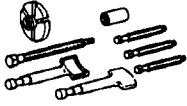


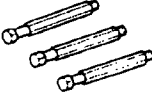
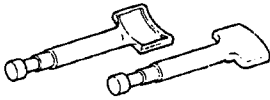
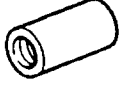


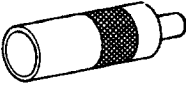



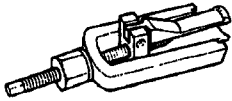


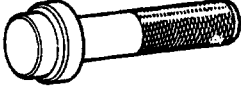






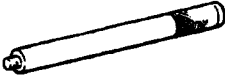




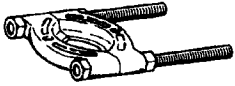


PREPARATION**SST(SPECIAL SERVICE TOOLS)**

MX018-02

	09223-15010 Crankshaft Rear Oil Seal Replacer	Differential case oil seal
	09308-00010 Oil Seal Puller	
	09310-17010 Transaxle Gear Remover & Replacer	
	(09310-07010) Plate	
	(09310-07020) Center Bolt	
	(09310-07030) Set Bolt	
	(09310-07040) Claw	
	(09310-07050) Adaptor	
	09316-20011 Transfer Bearing Replacer	Input shaft bearing Side bearing
	09316-60010 Transmission & Transfer Bearing	No.1 hub sleeve Replacer Differential case taper roller bearing outer race Transaxle case cover oil seal
	(09316-00010) Replacer Pipe	
	(09316 00020, Replace "A"	
	(09316-00040) Replacer "C"	

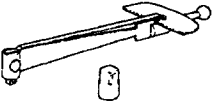
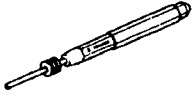


MANUAL TRANSAXLE - PREPARATION

	<p>(09316-00070) Replace "F"</p>	
	<p>09319-60020 Output Shaft Needle Roller Bearing Remover</p>	<p>Control shaft cover bearing</p>
	<p>09508-30012 Differential Drive Pinion Rear Bearing Corrie Replacer</p>	<p>Output shaft rear bearing</p>
	<p>09506-35010 Differential Drive Pinion Rear Bearing Replacer</p>	<p>No.2 hub sleeve Side bearing Input shaft bearing</p>
	<p>09517-36010 Rear Axle Shaft Oil Seal Replacer</p>	<p>Shift control shaft oil seal</p>
	<p>09608-12010 Front Hub & Drive Pinion Bearing Replacer Set</p>	<p>Input shaft oil seal</p>
	<p>(09608-00020) Remover & Replacer Handle</p>	
	<p>(09608-00060) Drive Pinion Front Bearing Cup Replacer</p>	
	<p>(09608-00080) Replacer</p>	
	<p>09612-65014 Steering Worm Bearing Puller</p>	<p>Input shaft bearing Differential taper roller bearing outer race</p>
	<p>09620-30010 Steering Gear Box Replacer Set</p>	<p>Control shaft cover bearing</p>
	<p>09631-00020) Handle</p>	
	<p>09630-24013 Steering Rack Oil Seal Tool Set</p>	<p>Control shaft cover bearing</p>
	<p>(09620-24010) Valve Cup Oil Seal Remover</p>	

	09950-00020 Bearing Remover	
	09950-00030 Bearing Remover Attachment	
	09950-20017 Universal Puller	

MX01T-02

RECOMMENDED TOOLS

	09025-00010 Small Torque Wrench	Differential preload
	09031-00030 Pin Punch	
	09042-00050 Torx socket t45	
	09905-00012 Snap Ring No. 1 Expander	

MX01U-01

EQUIPMENT

Dial indicator with magnetic base	
Feeler gauge	
Micrometer	
Straight edge	
Torque wrench	

MX01B-02

LUBRICANT

Item	Capacity	Classification
Standard Type Manual transaxle oil (w/Differential oil)	4.2 liters (4.4 US qts, 3.7 Imp. qts)	API GL-3, GL-4 or GL-5 SAE 75W-90 or 80W-90
Viscous Coupling LSD Type Manual transaxle oil (w/Differential oil)	3.9 liters (4.1 US qts, 3.4 Imp. qts)	AN GL-3, GL-4 or GL-5 SAE 75W-90 or 80W-90

MX01V-02

SSM(SPECIAL SERVICE MATERIALS)

08826-00090 Seal Packing 1281, Three bond 1281 or equivalent	Transaxle case x Case cover Transmission case x Transaxle case Transmission case x Case cover
08833-00080 Adhesive 1344, THREE BOND 1344, LOCTITE 242 or equivalent	Transaxle case cover bolt Straight screw plug Control shaft cover bolt