

# SERVICE SPECIFICATIONS

CL00F-00

## SERVICE DATA

Pedal height from asphalt sheet	172–182mm (6.8–7.2in.)
Push rod play at pedal top	1.0–5.0mm (0.039–0.197in.)
Pedal freeplay	5.0–15.0mm (0.197–0.591 in.)
Clutch start switch ON–OFF Stroke	5.0±0.5mm (0.197–0.020in.)
Reservoir tank slotted spring pin protrusion	1.5–3.5mm (0.059–0.138in.)
Clutch release point from pedal full stroke end position	25 mm (0.98in.) or more
Disc rivet head depth (Minimum)	0.3mm (0.012in.)
Disc runout (Maximum)	0.8mm (0.031 in.)
Diaphragm spring tip non –alignment (Maximum)	0.5mm (0.020in.)
Diaphragm spring finger wear (Maximum depth)	0.6mm (0.024in.)
Diaphragm spring finger wear (Maximum width)	5.0mm (0.197in.)
Flywheel runout (Maximum)	0.1 mm (0.004in.)

## TORQUE SPECIFICATIONS

CL022-01

Pert tightened	N–m	kgf–cm	ft–lbf
Clutch master cylinder x Body	<b>13</b>	130	<b>9</b>
Clutch line union x Clutch master cylinder	<b>15</b>	155	<b>11</b>
Clutch release cylinder x Transaxle case	<b>12</b>	120	<b>9</b>
Flexible hose x Transmission control cable bracket	<b>23</b>	235	<b>17</b>
Clutch line union x Flexible hose	<b>20</b>	200	<b>14</b>
Bleeder plug	<b>11</b>	<b>110</b>	<b>8</b>
Transaxle control cable bracket x Clutch release cylinder tube	<b>15</b>	115	<b>11</b>
Clutch release cylinder tube x Release cylinder body	<b>15</b>	115	<b>11</b>
Heat insulator x Release cylinder body	<b>12</b>	120	<b>9</b>
Engine front mounting bracket x Transaxle case	<b>77</b>	790	<b>57</b>
Release fork support x Transaxle case	<b>47</b>	480	<b>35</b>
Clutch cover x Flywheel	<b>19</b>	195	<b>14</b>